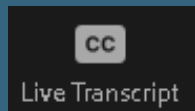


# 2023 Annual US Scrap Tire Workgroup Meeting

November 6, 2023

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**Brian Gaboriau,**  
Colorado Department of Public Health and Environment



Auto-generated closed captions available upon request

# Agenda

11:00 am – 11:10 am

Opening remarks / US Scrap Tire Workgroup overview

- **Brian Gaboriau**, Colorado DPHE, US Scrap Tire Workgroup Chairperson

11:10 am – 11:20 am

Goals Committee overview

- **Channon Cohen-Denson**, Ohio EPA, Goals Committee Chairperson

# Agenda cont.

11:20 am – 12:10 pm

## Committee updates

- Nicholas Amante, Calrecycle
- Joaquin Wright, GHD
- Terry Gray, TAG Resource Recovery
- Lori Freeman, Indiana Dept. of Environmental Management
- Kirsten Clements, Michigan Dept. of Environment, Great Lakes, and Energy

# Agenda cont.

12:10 pm – 12:40 pm

“Transforming Scrap Tires into  
Eco-efficient Paths and Trails”  
- Matt Lamb, Porous Pave Inc.

12:40 pm – 1:00 pm

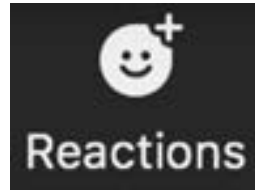
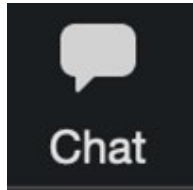
Q&A session - Brian Gaboriau



# Logistics

- Participation options - meetings:

1)



2)

“Raise hand”

- Phone participation:
  - Press \*9 to raise hand; Press \*6 to mute/unmute
- Presentations and meeting recording will be available at <http://stref.org/stwg>
- Mute microphone and turn off video when not speaking
- Optional: add affiliation to Zoom name

# Who We Are and What We Do

- A collaboration of states, industry, trade associations, academia and other interested parties who work cooperatively to address critical scrap tire issues facing the country.
- A forum to achieve progress in eliminating barriers to scrap tire markets, encourage expansion of those markets and encourage the prevention and abatement of stockpiles.
- A forum to provide technical exchange and to share best practices.

# Facts / Resources

- 120 workgroup members
- 48 of 50 states represented (Connecticut & New Mexico)
- Workgroup website
  - <http://stref.org/stwg>
  - Website password: USSTW2023
  - Private website
  - Posting of surveys, minutes, presentations, etc.
- Archives, mailing list, document control
- Emailing the group questions/answers. Use current list on website or contact me to distribute.
- We are a networking group!

# Committees

- Goals - Channon Cohen-Denson (OH)
- Civil Engineering - Joaquin Wright (CA)
- Ground Rubber - Nicholas Amante (CA)
- Rubber Modified Asphalt - Kirsten Clemens (MI)
- Tire Derived Fuel & Export - Terry Gray (TX)
- Enforcement - Lori Freeman (IN)

# 9th Tire Recycling Conference - Where Innovation Meets Sustainability!

- Marriot Renaissance Atlanta Waverly Hotel & Convention Center (Atlanta, GA)
- May 15<sup>th</sup> - 17<sup>th</sup>, 2024
- Hosted by the U.S. Tire Manufacturers Association
- STREF scholarships available
- Contact John Sheerin at [jsheerin@ustires.org](mailto:jsheerin@ustires.org) for more information

# Thank you!

Thank you for your continued support of the workgroup!

Brian Gaboriau

Colorado Department of Public Health and Environment

4300 Cherry Creek Drive South

Denver, CO 80246

303-692-2097

[brian.gaboriau@state.co.us](mailto:brian.gaboriau@state.co.us)

# USSTW Goals Committee Update 2023



# Meet the Goals Committee

- Channon Cohen-Denson, Ohio EPA
- Terry Gray, TAG Resource Recovery
- James Jennings, Illinois EPA
- Denise Kennedy, DK Enterprises
- Matt Lamb, Porous Pave Inc.
- Monte Niemi, First State Tire Recycling
- Rhonda Oyer, Michigan EGLE
- Mel Pins, IOWA DNR
- Adam Schlachter, Delaware - DNREC
- John Sheerin, USTMA
- Mary Sikora, Scrap Tire News





# Topics to Cover

## Review of USSTW Goals Committee Goals for 2023

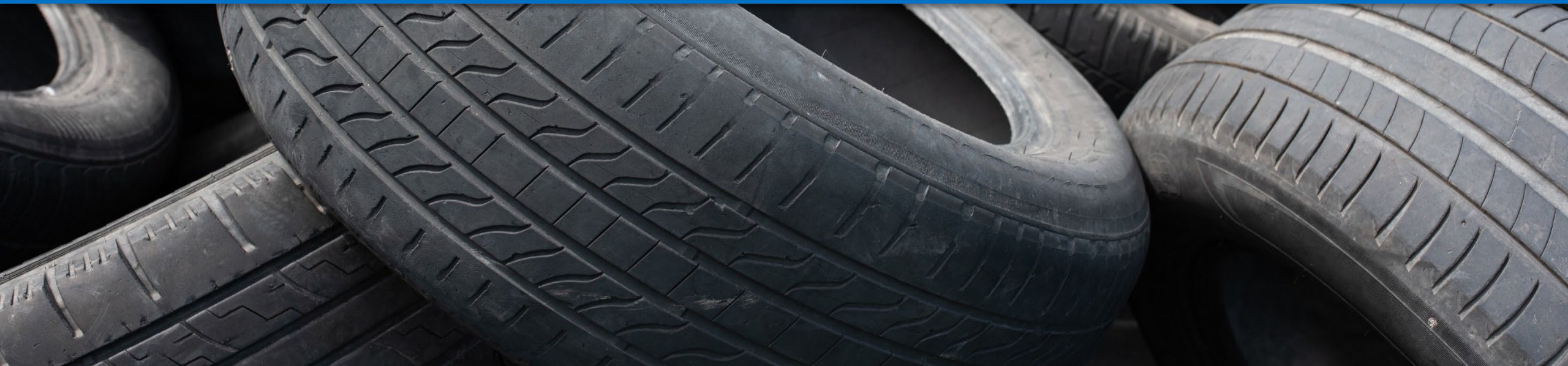
- Engagement with US EPA
- Identify Opportunities for State Programs to Benefit from US Legislative Initiatives

## Future Opportunities to Collaborate





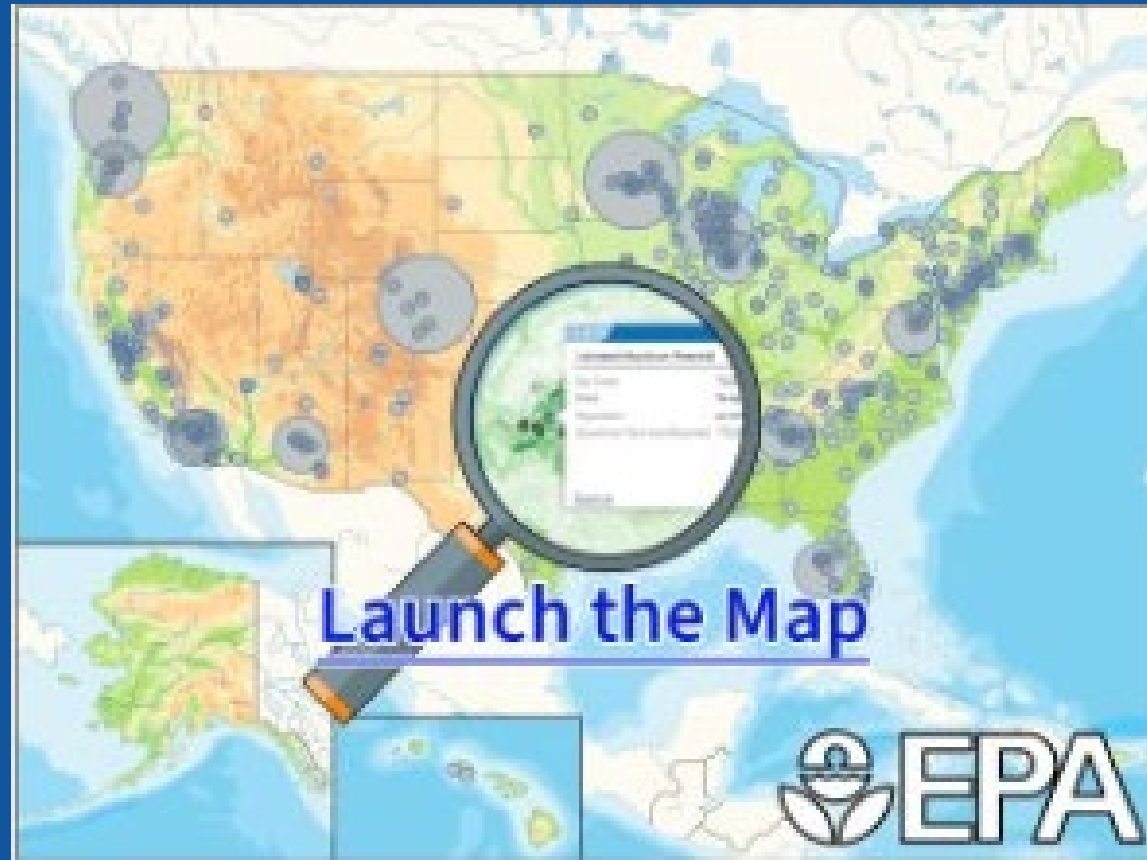
# Review of USSTW Goals Committee Goals for 2023



# Engagement with US EPA

- Find a liaison between USSTW and USEPA
- Request that a member of USEPA join USSTW
- Provide information for USEPA Initiatives by surveying USSTW
- Examine available federal scrap tire data collection and the prospect of a national portal for comprehensive, consistent scrap tire data collection

# Recycling Infrastructure and Market Opportunities Map



<https://www.epa.gov/circulareconomy/recycling-infrastructure-and-market-opportunities-map#about>



# Disaster Debris Recovery Tool

The screenshot shows the EPA Disaster Debris Recovery Tool web application. The browser address bar displays the URL: `epa.maps.arcgis.com/apps/webappviewer/index.html?id=2fec4eed18c140c8aa4bb0a74f207b65`. The map displays a large number of green circular markers and several purple square markers across the Midwest region, including areas around Chicago, Toledo, and Columbus. A search panel is open on the right side of the map, showing the following results:

Search	Results
Search by Category or Location _Query	...
Displayed features: 27/27	
<input type="checkbox"/>	Liberty Tire Services of Ohio
<input type="checkbox"/>	Rumpke of Ohio Inc
<input type="checkbox"/>	Henry County Landfill
<input type="checkbox"/>	Richland Co Solid Waste Scrap Tire Collection Facility
<input type="checkbox"/>	Black Bounce LLC
<input type="checkbox"/>	Liberty Tire Services of OH LLC Monofill & Recovery Fac

# Opportunities for State Programs to Benefit from US Legislative Initiatives

- Solid Waste Infrastructure for Recycling Grant Program
  - 24 communities selected of the SWIFR grants for Communities
  - 56 states and communities are recipients of the SWIFR grants for States and Territories
- Recycling Education and Outreach Grant Program

# Solid Waste Infrastructure for Recycling Grant Program Awardees

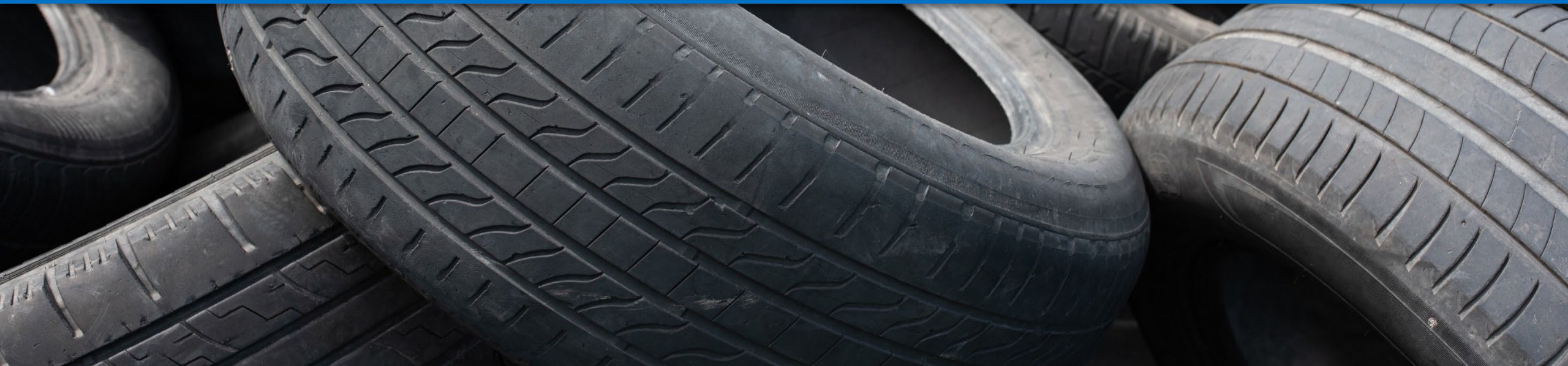
## **4 address scrap tire management**

- American Samoa Power Authority
- Indiana Department of Environmental Management
- State Environmental Improvement & Energy Resources Authority (Missouri)
- Wyoming Department of Environmental Quality





# Future Opportunities to Collaborate





# Future Opportunities to Collaborate

- Learn from and contribute data to states that have been awarded SWIFR grants
- Provide feedback on US EPA Resources



# Future Opportunities to Collaborate

## 2024 Goals

- Will brainstorm late November
- Potential goals include
  - Contribute to development of EPDs (Environment Product Declarations)
  - Green procurement



# Thank You.

Please feel free to  
reach out to me  
anytime !

## USSTW Goals Committee Chairperson

Channon Cohen

614.728.5353

[channon.cohen@epa.ohio.gov](mailto:channon.cohen@epa.ohio.gov)



**Environmental  
Protection  
Agency**

# US Scrap Tire Workgroup 2023 Annual Meeting

Hosted by the Colorado Department of Public Health & Environment

November 6, 2023

Ground Rubber Committee



**COLORADO**  
Department of Public  
Health & Environment

# Uses for Ground/Crumb Rubber and Current Markets

- Molded and other tire-derived products
- Rubberized pavement
- Synthetic turf infill
- Playgrounds (loose fill, poured-in-place and tiles)

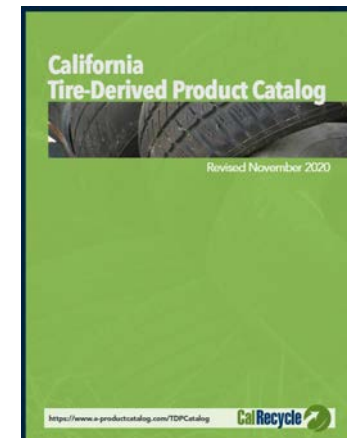


# Tire-Derived Product Examples



# California Tire Derived Product (TDP) Catalog

- Online, interactive catalog
  - Designed to bring awareness about broad range of products made from recycled tires
  - <https://www.e-productcatalog.com/TDPCatalog/>





## Upcoming Initiatives

- Create a resource/catalog list of all grants, incentives, and offerings
- One, centralized resource document





# Ground Rubber Committee Members

Nicholas Amante, State of California

Amy Brackin, Liberty Tire Recycling

Lisa Evans, State of Kentucky

John Sheerin, USTMA

Terry Gray, TAG Resource Recovery

Everette Hatcher, State of Arkansas

Denise Kennedy, DK Enterprises

Dexter Mathews, Liberty Tire Recycling

Bill Robbins, Rubberform Recycled Products

Alle Crampton, State of Tennessee

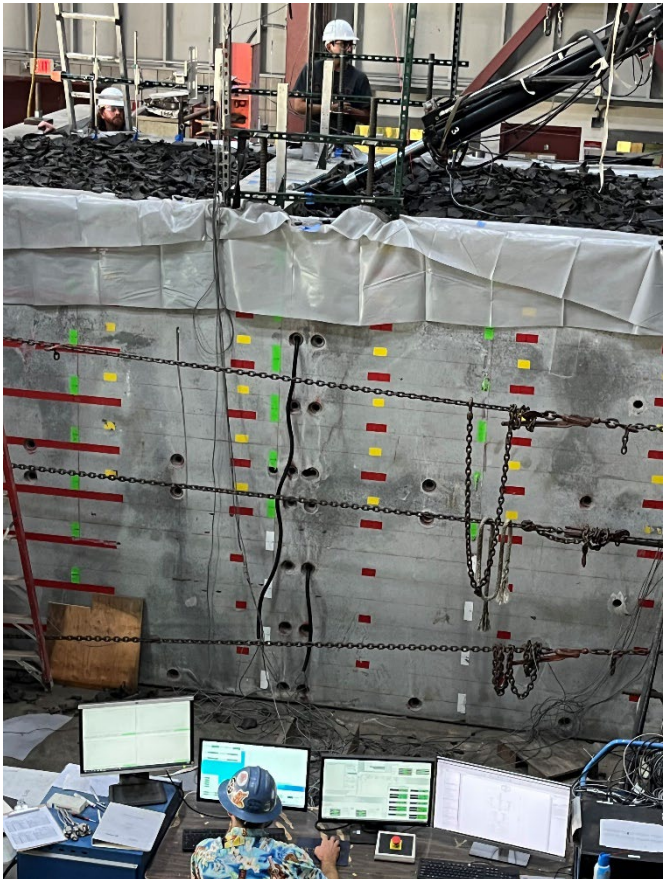
Mary Sikora, Recycling Research Institute/  
Scrap Tire News



# US Scrap Tire Work Group, Civil Engineering Committee Update

PRESENTED BY: Joaquin Wright, GHD Inc.

11/06/23



# US STWG Civil Engineering Committee

## 2022-2023 Objectives

- Maintain forum for open-source sharing of Civil Engineering application information using End of Life Tires(ELTs)
  - Share research and projects among state decision makers involved with ELTs, Tire Derived Aggregate(TDA) and Civil Engineering
- Help to develop public access information for the United States ELT Civil engineering market.
  - Develop public awareness documents about civil uses for ELTs
    - Tire Derived Aggregate (TDA) projects
    - Share public access information centers, and populate them with national examples of ELTs in Civil projects



# US STWG Civil Engineering Committee

## list of currently utilized civil applications

**Boat or Ship bumpers**

**Highway Crash Barriers**

**Bales for windbreaks**

**Mechanically Stabilized TDA walls (MSTDA)**

**TDA fill behind Cast in place and Soldier Pile walls**

**Lightweight fill and/or insulating layer for road, subgrade**

**Slope and Bank stabilization, Whole tires and TDA (strength and drainage)**

**Fill material for water storage, retention, and infiltration**

**Wastewater treatment media, private and public systems**

**Vibration mitigation layer (light rail lines)**

**Chemical sorption for Storm Water constituents of concern mitigation**

**Compressible layer behind foundations and general Abutments**

**TDA above and below pipes to reduce strain and/or deflection**

**TDA in Landfill Applications, Alternative daily cover, LCRS systems, etc.**

*More civil applications that have historically been applied in the US can be found at,  
Scrap Tire Research and Education Foundation  
at [Stref.org/tire-uses](http://Stref.org/tire-uses)*





# Design for IMPROVED SAFETY FACTOR, COST SAVINGS with TIRE-DERIVED AGGREGATE

- Low unit weight **applies smaller vertical stress** than conventional backfill
- **Lower settlement and increased stability**
- **Reduces** lateral earth pressure to 50% of conventional backfill
- **Increases the safety factor** of bridge abutments and retaining walls by reducing the lateral load and hydraulic load for civil engineering designs.



...TDA has been successfully used in embankments, bridge abutments, subgrade insulation for roads.



ASCE LIBRARY

"TDA can reduce lateral load and pressures twice more than conventional aggregate, in backfilling walls, bridge abutments." (Tweedie et al. 1998)



HIGH VALUE SUSTAINABLE SOLUTIONS  
Scan the QR code now to find out more.





## California Pavement Preservation Center

CP2C | TIRE ENGINEERING RESEARCH CENTER

California Pavement Preservation Center

Tire Engineering Research Center

### Tire Engineering Research Center

TTC's TDA Project Database for CalRecycle [↗](#)

Introduction of TDA

TDA Training Module: Introduction

TDA Brochure

TDA Environmental Testing and Earthquake Safety

TDA Low Cost Vibration Mitigation

About Us +

Pavement Preservation Task Group +

Innovation Database

Pavement Preservation Treatment Database (PPTDB)

Strategy Selection Program

Educational Opportunities +

Resources & Partnerships

CP2C Newsletters

Library +

Links

Civil Engineering +

Contact Information

### Our Office [📍](#)

Langdon, Room 203  
[530-898-5114](tel:530-898-5114)

### Regular Hours

8 a.m.–5 p.m.  
Monday–Friday

### Mailing Address

California Pavement Preservation Center  
400 W. First St.  
Chico, CA 95929–0603

# Tire Engineering Research Center



California's Department of Resources Recycling and Recovery (CalRecycle) established the Tire Derived Aggregate Technology Center (TTC) at the California State University, Chico on March 1, 2012. Since then, the TTC has provided many services to CalRecycle and its partners.

The purpose of TTC is to assist CalRecycle in increasing the use of TDA in civil engineering applications. Through the Center, the California State University, Chico Research Foundation shall provide support to both private and public engineers to gain acceptance of TDA as a viable civil engineering construction material and thereby create more opportunities for TDA projects.

The material testing services aspect of the TTC will support CalRecycle and local agencies by investigating and testing the engineering properties of TDA and rubberized asphalt concrete (RAC) that are necessary to ensure the performance of these materials in civil engineering applications.

## Mission Statement

The Center has two major missions: one is to provide technical support to the State, local agencies, and professionals on how to use TDA in their projects; the other one is to develop educational materials for university education on using TDA in civil engineering applications.

## TDA Projects Database

You can click on [TDA Database](#) [↗](#) to access some major TDA projects, which have been built in California.

## TDA Training Videos

You can click on [video link](#) to view an introduction to TDA.

You can click on [video link](#) to view TDA - A Sustainable Road Repair Solution.

You can click on [video link](#) to view TDA Environmental Testing and Earthquake Safety.

You can click on [video link](#) to view TDA as a low-cost vibration mitigation material.

## TDA Online Training Program

CalRecycle and TTC have developed a [TDA Online Training Program](#) [↗](#).

## TDA Resources

You can click on [Grant](#) [↗](#) page link to view the latest CalRecycle's TDA grant program.

You can click on [CalRecycle](#) [↗](#) TDA information page link to view information about CalRecycle's TDA program.

You can click on [TDA Brochure](#) to view the latest CalRecycle's TDA Brochure.

You can click on this [report link \(PDF\)](#) to view a Mechanically Stabilized TDA summary and design guide.



# TIRE DERIVED AGGREGATE PROJECT DATABASE



[Search TDA Projects](#)



[TDA Projects](#)





# TIRE DERIVED AGGREGATE PROJECT DATABASE



[Search TDA Projects](#)



[TDA Projects](#)





## View TDA Project

Type of TDA	Landslide Repair	Project Title ⓘ	Marina Drive Landslide Repair
Is it an Experimental Feature?	No	District	1
Project Status	Completed		
City	Calpella	Country	
Start Construction Date	08-20-2007	End Construction Date	11-02-2007
Project Input Date	06-12 00:00:00-2012		
Project Locations	site-1 39.234734,-123.1843559 39.23524091671426,-123.18399111957399		
Number of tires	133,000		
Total Cost of Project	740,000		

Click to Show on Map

Map
Satellite

Keyboard shortcuts Map data ©2022 Google Terms of Use Report a map error

# US STWG Civil Engineering Committee

- Forum for sharing of Civil Engineering applications using End of Life Tires(ELTs)
- Help to develop public access information for the United States ELT Civil engineering community.
- **Meeting Schedule 2023 – 2024; December 4<sup>th</sup>, 2023: April 1<sup>st</sup>, August 5<sup>th</sup>, December 2<sup>nd</sup> , 2024**
  - (First Monday of the respective months) 8:30 am -9:30am PST



[Introduction of TDA – California Pavement Preservation Center – CSU, Chico \(csuchico.edu\)](#)



**Please contact me with any questions you may have.**

**Joaquin Wright, Sustainable Resource Engineer, TDA specialist**  
**[Joaquin.wright@ghd.com](mailto:Joaquin.wright@ghd.com), 707 303 4850**





# U S SCRAP TIRE WORKGROUP ANNUAL MEETING

NOVEMBER 6, 2023

TIRE DERIVED FUEL (TDF) COMMITTEE



# BACKGROUND

INACTIVE FOR OVER 2 YEARS

INITIAL EMAIL TO 21 HISTORICAL MEMBERS  
RECEIVED 3 RESPONSES

ATTEMPTING TO RECONSTITUTE COMMITTEE

CURRENTLY HAVE 8 MEMBERS, INCLUDING LONG  
TERM INDUSTRY PARTICIPANTS

ACTIVELY SEEKING ADDITIONAL MEMBERS,  
ESPECIALLY STATE REPRESENTATIVES



# COMMITTEE PORTFOLIO

## INTER-RELATED THERMAL PROCESSES

TRADITIONAL TDF IN MULTIPLE APPLICATIONS  
EXPORTS, PRIMARILY TDF AND PYROLYSIS FEEDSTOCK  
PYROLYSIS THERMAL PROCESSES IN THE US



# OBJECTIVES



UNDERSTAND CURRENT MARKETS, MAJOR INFLUENCING FACTORS,  
AND FUTURE PROJECTIONS

DEVELOP SOUND TECHNICAL AND ECONOMIC INFORMATION TO  
ALLOW FACTUAL EVALUATION AND OPTIMUM WASTE TIRE RESOURCE  
UTILIZATION IN APPROPRIATE APPLICATIONS

PROVIDE TOOLS TO HELP ALL INDUSTRY PARTICIPANTS UNDERSTAND,  
INFLUENCE AND PLAN FOR CHANGES DURING THIS EVOLUTIONARY  
PERIOD

BE AN INTERACTIVE COMMUNICATIONS CHANNEL FOR ALL OF THIS  
INFORMATION TO HELP ALL MEMBERS BE MORE EFFECTIVE

# FUTURE PLANS

UP TO 10 ADDITIONAL PEOPLE WILL JOIN OUR COMMITTEE

WE WILL ALL PARTICIPATE IN DEVELOPMENT AND IMPLEMENTATION OF OUR PLANS

OUR COMBINED EFFORTS AND KNOWLEDGE WILL HAVE A GREATER COMBINED IMPACT THAN WE CAN BY OURSELVES

THERMAL PROCESSES HAVE BEEN, ARE AND WILL BE MAJOR MARKET FACTORS FOR THE FORESEEABLE FUTURE



# INVITATION

THE COMMITTEE WILL BE REBORN IN JANUARY, 2024

PLEASE JOIN US

CONTACT:

TERRY GRAY, COMMITTEE CHAIR

[tagray@flash.net](mailto:tagray@flash.net)

CELL (832) 314-5382



# **U.S. Scrap Tire Workgroup Meeting**

## Enforcement Committee Report

**Nov. 6, 2023**

**Lori Freeman**

Compliance Branch Chief

IDEM, Office of Land Quality





# Enforcement Committee

## Members:

- Shana Baker – CO DPHE
- Dexter Matthews – Liberty Tire Recycling
- Alex Clark – MI DEQ
- Dan Werner – WI DNR
- John Sheerin – USTMA
- Scott Zajac – MI DEQ
- Lori Freeman – IDEM



# Committee Goal

To assist states with their enforcement/compliance issues by developing general BMPs/educational campaigns that can be modified and used by individual states.



# Committee Project

New project for 2023-2024: Open dumping and Storage Units

**Goal:** Strategies for handling/preventing open dumping at storage units and similar facilities.



# Contact Information

Lori Freeman

*Compliance Branch Chief*

Office of Land Quality

Indiana Department of Environmental Management

(317) 232-8857

[lfreeman@idem.IN.gov](mailto:lfreeman@idem.IN.gov)





# Rubber Modified Asphalt Workgroup



# What's an EPD & why is it important?

## EPD: ENVIRONMENTAL PRODUCT DECLARATION

- Source: EPD 101 American Center for Life Cycle Assessment
  - <https://www.youtube.com/watch?v=Mk3OLVCtXvA>

### EPD – Environmental Product Declaration



- Independently verified and registered document
- Intended to facilitate comparison of the environmental attributes of products that meet equivalent functional requirements, according to ISO 14025
- Based on Life Cycle Assessment
- Relevant standards are:
  - ISO 14025
  - ISO 21930 (for construction products and services)



# EPD

## EPD Content



- Organization making the declaration
- Product description and identification
- Information about the program and program operator
- Identification of the PCR
- Date of publication and period of validity
- Required data from the LCA and additional information
- Information about contents and performance of the product
- Which life cycle stages are left out, if any
- A statement that environmental declarations from different programs may not be comparable
- Where explanatory material may be obtained
- Information about verification of PCR and EPD



# EPD



## What is the Value of an EPD?

- Provides verified information to customers
- Answers customer questions
  - What is the material content of the product?
  - Does its manufacture create hazardous waste?
  - What is the product's effect on climate change?
  - Can it be recycled?
  - Is it usually recycled?

# EPD

## Who does the Work?



- Product Owner / Service Provider
- Consultants with LCA/PCR/EPD expertise
- Program Operator
- PCR Committee
- Reviewer/Verifier

Full up to precise seeking

Who does the Work?

- Product Owner / Service Provider
- Consultants with LCA/PCR/EPD expertise
- Program Operator
- PCR Committee
- Reviewer/Verifier

How are the LCA, EPD, and PCR related?

6:18

# The Committee

- John Sheerin, USTMA
- Red Clark, Asphalt Plus
- Doug Carlson, Liberty Tire/Smart Mix
- Ryan Alleman, Lehigh Technologies
- Neal Frey, Entech
- Monte Neimi, First State Tire
- Denise Kennedy, DK Enterprises
- Joseph Shacat, National Asphalt Pavement Association
- Barry Takallou, CRM Rubber Manufacturers
- Amlan Mukherjee, WAP Sustainability Consulting
- Zhanping You, Michigan Technological University
- Bill Hall & Chris Theriot, RRS
- States:
  - Joaquin Wright, California
  - Brian Gaboriau, Colorado
  - Channon Cohen-Denison, Ohio
  - Kirsten Clemens, Michigan

# EPD – Hot off the Press!

2/



THE SCRAP TIRE RESEARCH AND  
EDUCATION FOUNDATION, INC.

1400 K Street, NW, Suite 900  
Washington, DC 20005  
202-682-4805  
www.stref.org

October 27, 2023

To: [embodiedcarbon@epa.gov](mailto:embodiedcarbon@epa.gov)  
Program Manager  
Environmental Protection Agency  
Office of Chemical Safety and Pollution Prevention  
Office of Pollution Prevention and Toxics

**Re: Intention to apply for EPA funding opportunity EPA-R-OCSPP-OPPT-FY2023-001**

To Whom it May Concern:

This letter is in response to the Notice of Funding Opportunity #EPA-R-OCSPP-OPPT-FY2023-001, titled *Reducing Embodied Greenhouse Gas Emissions for Construction Materials and Products*. The Scrap Tire Research and Education Foundation (STREF), together with our supporting associations, the U. S. Tire Manufacturers Association (USTMA) and the Tire Industry Association (TIA), intends to submit a funding application representing the tire manufacturing, tire retailing and tire recycling industries. [The Scrap Tire Research and Education Foundation \(STREF\)](#), is a 501(C)3 corporation founded in 1991 to support research and educational activities related to methods of reusing, recycling, recovering, and disposing of worn and scrap rubber tires and other worn and scrap tire rubber products.

# EPD – What's Next

- Important dates:
  - 10/27/2023 – letters of intent for EPA funding were due
  - 01/06/2024 – full EPD proposal due

# Where are we *still* STUCK?

- Differing state DOT specifications
- Lack of Federal Highway Administration specifications or regional FHWA acceptance
- No central data repository for research, reports, specifications, etc.
- **There is a real NEED for a website!**
  - **Projects that could potentially use scrap tires are not using tires due to lack of knowledge.**







# Transforming Scrap Tires into Permeable Paths and Trails

US Scrap Tire Workgroup – November 6th, 2023

# Matt Lamb

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- Porous Pave Inc.
  - Founded in 2007
  - Parent company experts in water management and filtering
  - National leader in this space
    - Industry innovator
- Matt's Background
  - Sales and Marketing
  - Love for landscaping
  - Passion for eco-efficiency

# Transforming Scrap Tires

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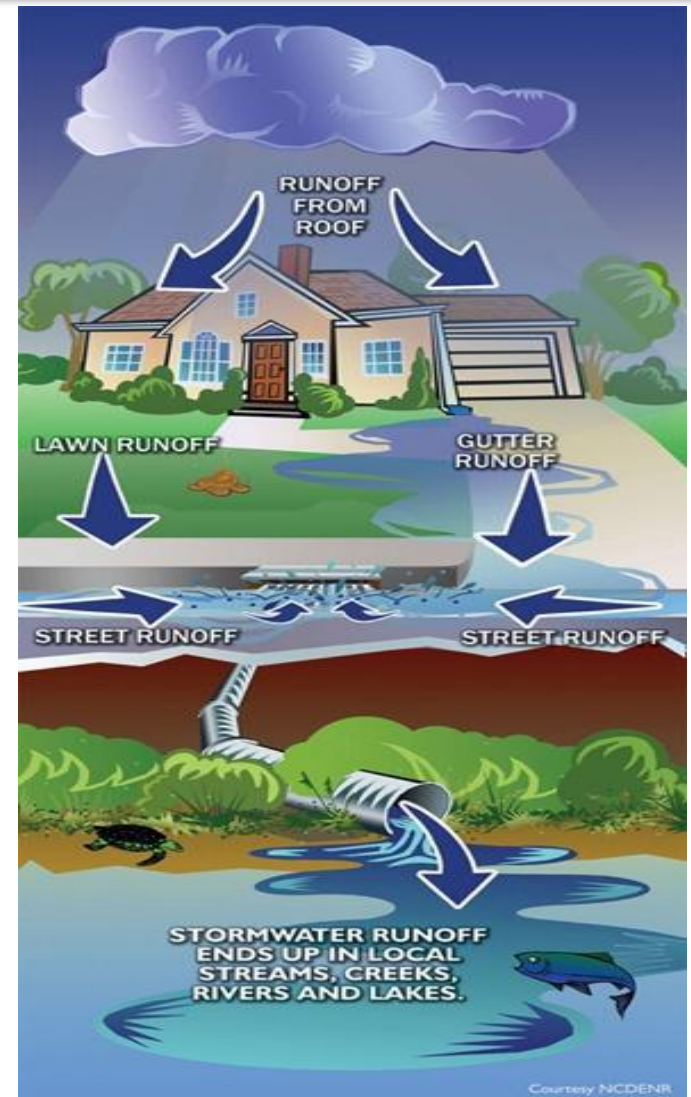
# Eco-efficient Permeable Paths and Trails

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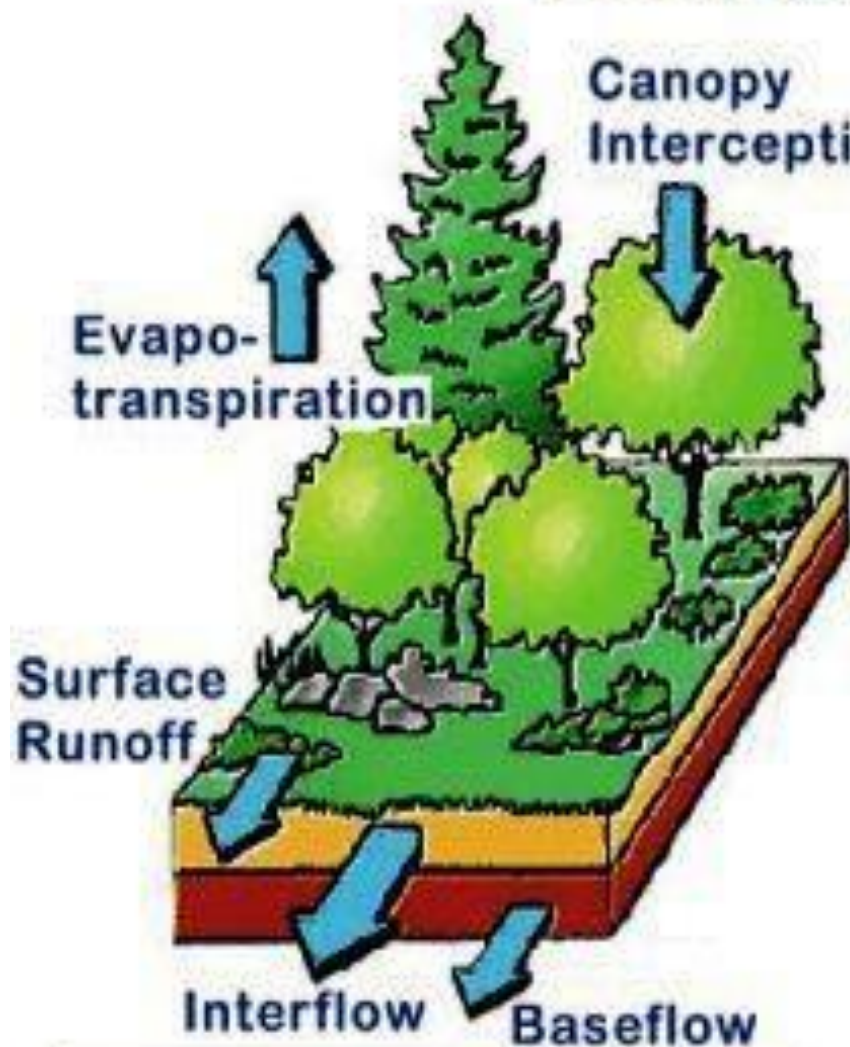
# Problem with Impervious Surfaces

- Pollutants from vehicles, animal waste and some paving materials build up on the surface of dense pavements.
- Rainwater then washes these pollutants into surrounding water supplies.
- Due to the large areas they cover, impervious pavements have become the most significant generators of urban runoff and pollution.





# Local Hydrologic Cycle

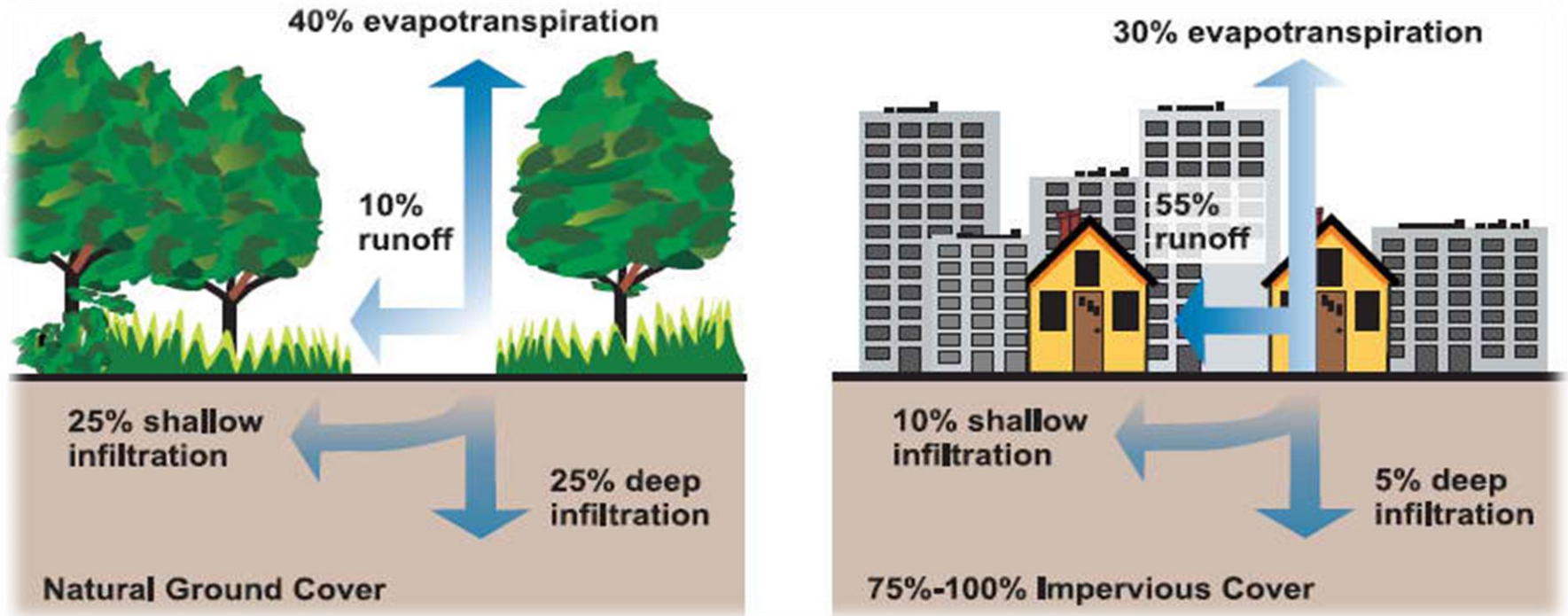


Before Construction



After Construction

# Heat Island Effect



Highly developed urban areas (right), which are characterized by 75%-100% impervious surfaces, have less surface moisture available for evapotranspiration than natural ground cover, which has less than 10% impervious cover (left). This characteristic contributes to higher surface and air temperatures in urban areas

# Porosity and Permeability

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- Porosity (Porous)
  - Ratio of the volume of void or air surface space
- Permeability
  - The rate of flow of a liquid through a porous surface

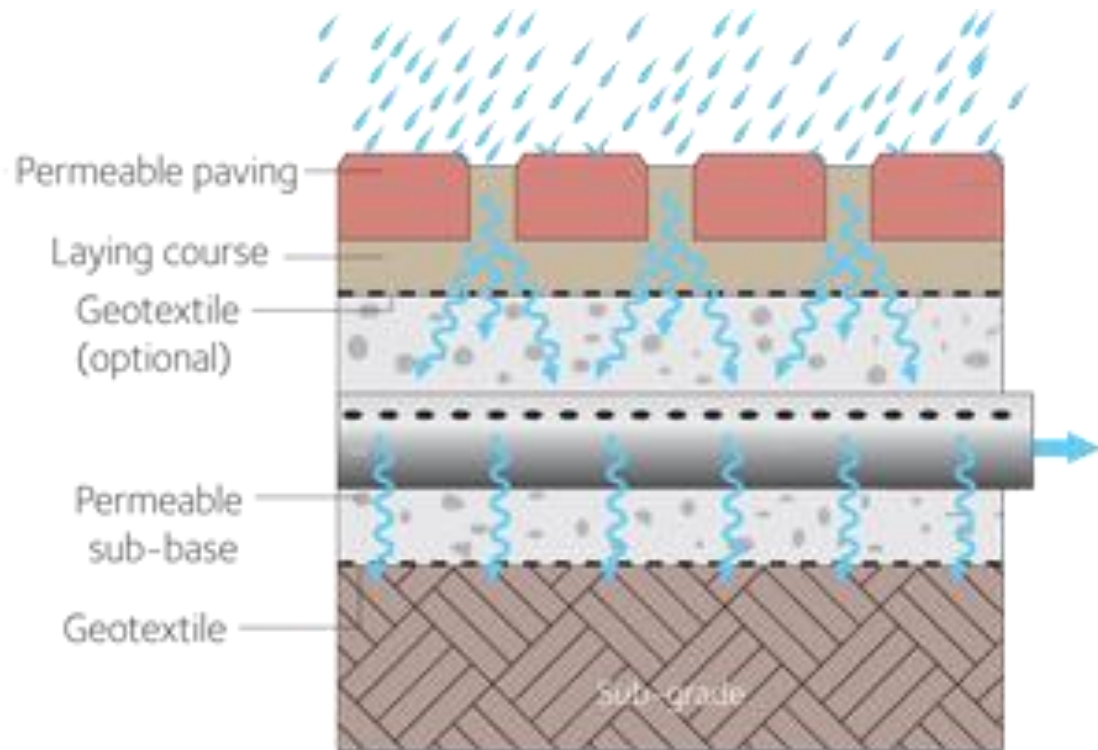


# Why a Porous Solution

- Municipalities have imposed restrictions on impervious coverage.
- Porous pavements can help developers meet these restrictions.
- Superior solution.
- Eco-efficient
  - Makes business sense and good for the environment.



# Permeable Pavers

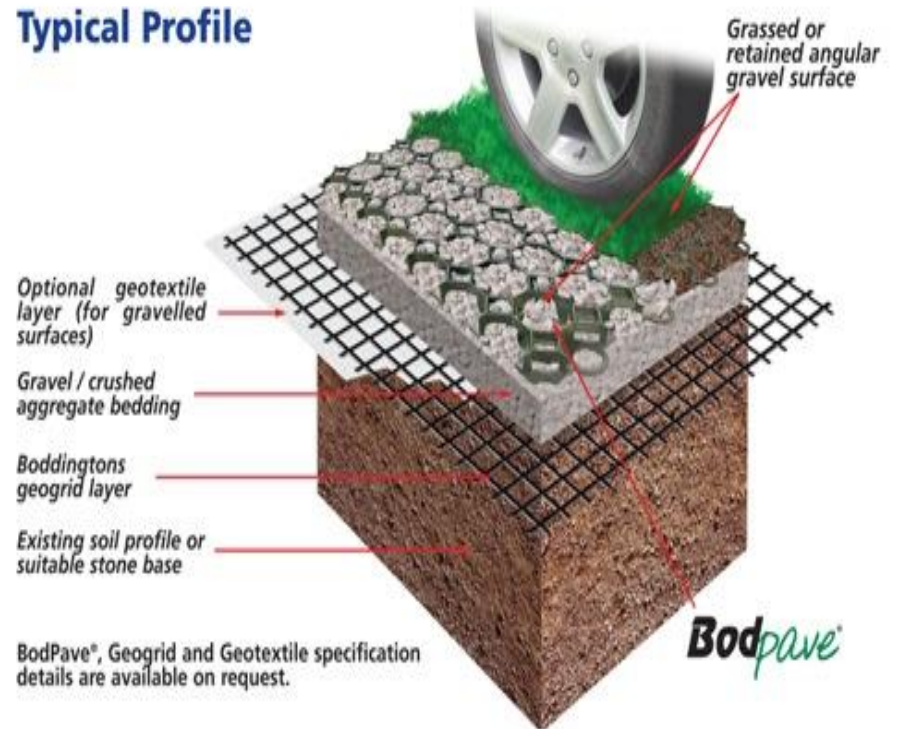




# Porous Pavers



## Typical Profile



# What is Porous Pavement

- Eco-friendly surfacing material made from scrap tires
- Incredibly porous - allows large volumes of water to drain thru it quickly (5,800 gallons per SF per hour)

Minimizes amount of water directed to storm drains , basins, and other drainage areas.



# Porous Pavement

---

- Reduce pollution and improve urban hydrology by allowing water to seep into the ground regularly
  - Degrade naturally vs. contaminating water supplies
- Replenish ground water and streams
- Decrease the risk of flash floods

# Porous Pavement vs. Permeable Block

---

- Low impact installation
- Doesn't require heavy equipment
- Better traction and Infiltration rates
- Recycled material
- Less base preparation
- Installs must faster
- Reduced labor costs
- Heavy blocks to lay in place
- Can require loading and transportation equipment
- Lower porosity rates increasing maintenance
- Deeper base prep.
- Not all comply to ADA







# Porous Pavement Mixes

- Durable mixture used for applications needing maximum durability
- Most common version
  - Trails & paths, tree surrounds and cart paths



# Porous Pavement Attributes

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- Permeability
  - 5,800 gallons per square foot per hour
- Durability
  - All the best attributes of tires
- Low impact for walkers, bikers and wheelers
- Aesthetically pleasing – beautiful colors

# Porous Pavement Key Features

## Environmentally Friendly

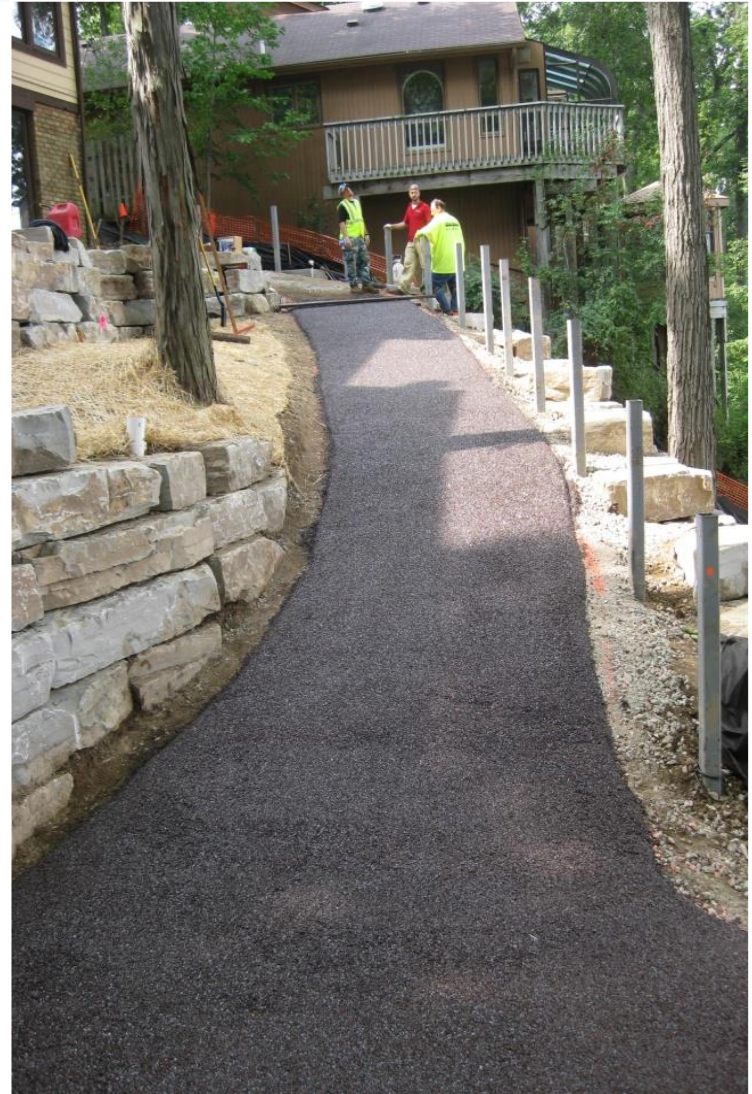
- Made from recycled tires
- Keeps tires out of the landfill
  - 1,000 Sq Ft - 2" thick = 4,000 lbs.
- Steel fragments and fiber removed
- 1/4" - 3/8" size rubber "chips"
- No damage to existing landscape
- Trees and vegetation thrives



# Porous Pavement Key Features

## Easily Installed

- Poured in place at site
  - Mixed on-site
  - No concrete trucks
- Staff easily trained for installs
- Can be applied between 45 - 110 degrees F
- Cures in 24 hours





# Porous Pavement Key Features

## Flexible

- Flexible nature resists cracking or heaving due to ground movement or frost
- 50% rubber allows product to move if sub-base moves

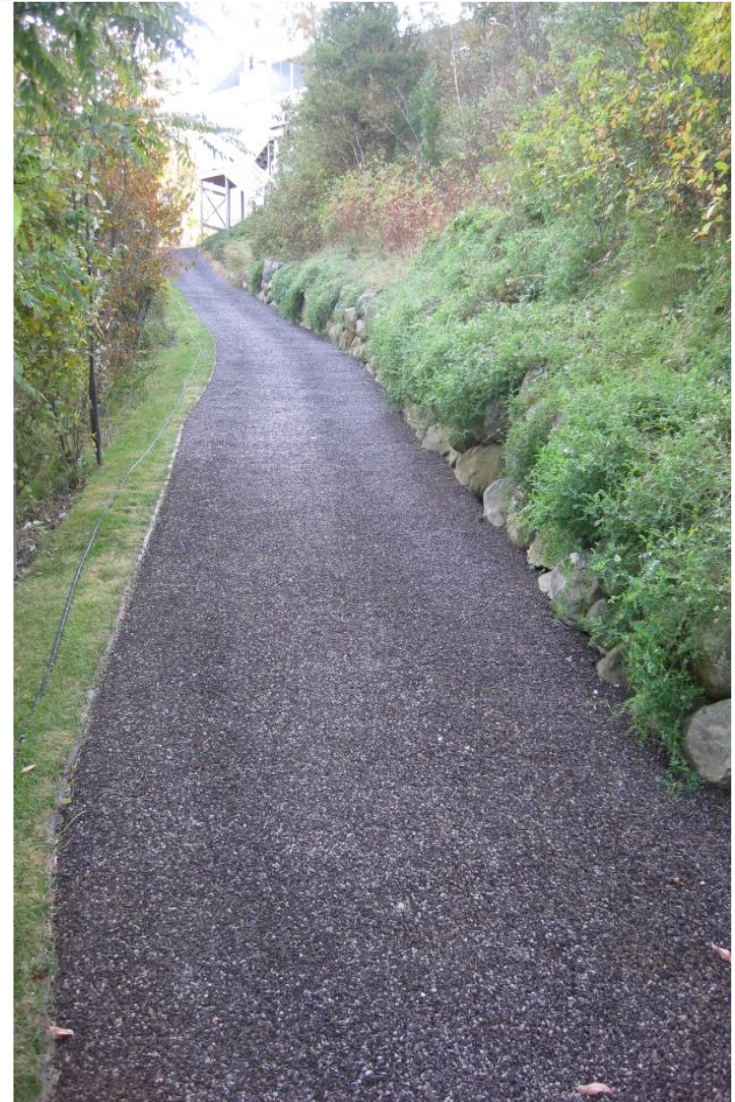




# Porous Pavement Key Features

## Slip Resistant

- High rubber content ensures good traction even when wet
- Textured surface is NOT slippery compared to concrete or other non-porous surfaces
- ADA compliant





# Tree Pits & Surrounds





# Tree Pits & Surrounds





# Paths and Trails





# Paths and Trails



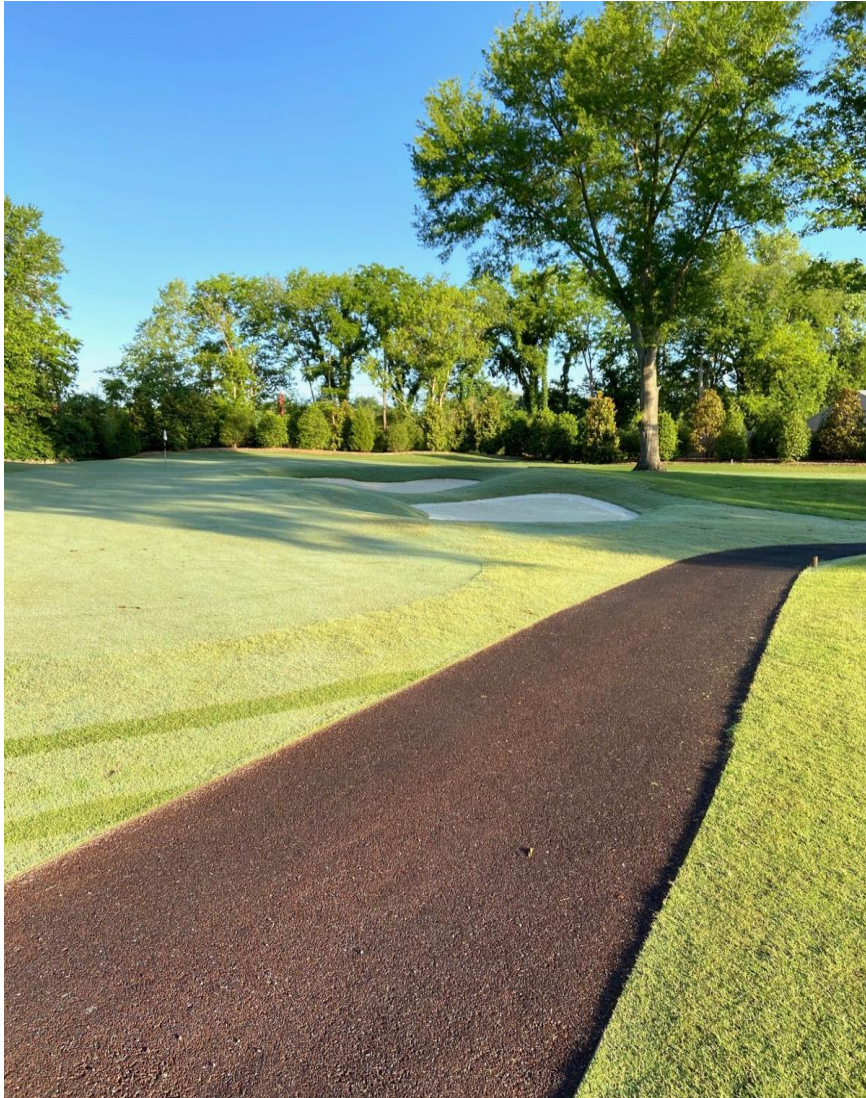


# Paths and Trails





# Golf Cart Paths





# Golf Cart Paths





# Cart Paths





# Bunker Liners



# Bunker Liners





# Pool Surrounds



# Tools Needed





# Application Steps

- Porous Pave is mixed using a traditional mortar mixer
- Cement mixers will not work. Binder tends to sit at bottom of mixer
- Mixed material is transported to install site via wheelbarrow, skid steer bucket or mobile mixer





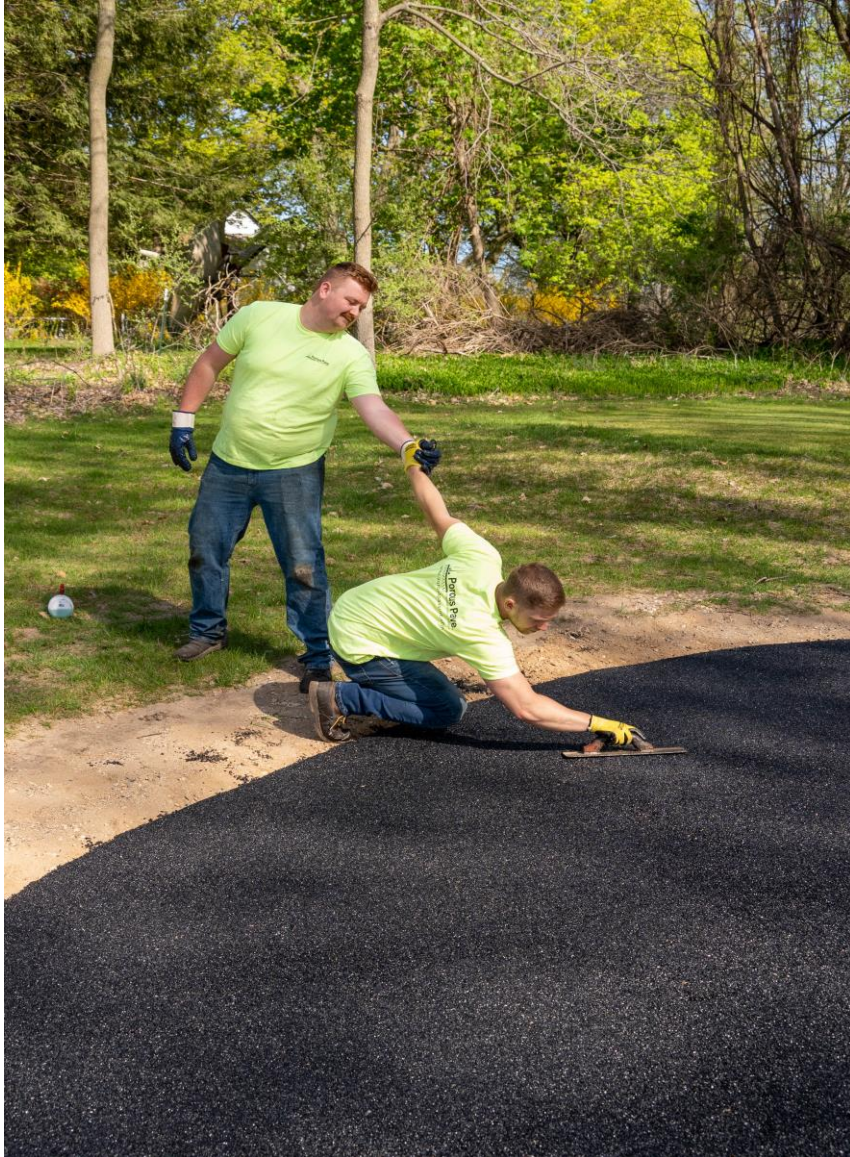
# Application Steps

- Once on site, Porous Pave is screened to desired thickness.....
  - Similar to concrete
- Form boards are slid along as you pour or paver is utilized
- No preforming needed





# Hand Installations





# Hand Installations





# Hand Installations





# Paver Installations





# Paver Installations





# Tennessee Grants

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- TDEC – TN Dept of Environment and Conservation
- Tire Environmental Act Program
  - Funded by new vehicle sales
  - \$5 – vehicles with 1-3 tires
  - \$10 – vehicles with 4-10 tires
  - \$15 – vehicles with 11 or more tires
- 50% matching fund



# Porous Pave

PERMEABLE • DURABLE • FLEXIBLE

# Thank You For Your Time